

## Motivation

InP/InGaAs heterojunction bipolar transistor (HBT) technologies have made a steady progress toward over-100-Gbit/s IC applications. However, at such a high speed operation, the current gain of the HBT rapidly degrades over stress time.

## Originality

The epitaxial layers of the HBT were thinned and the emitter width was scaled down to 0.5  $\mu\text{m}$ . In addition to that, we used passivation ledge and refractory emitter metal. The fabricated HBT shows a current-gain cutoff frequency,  $f_t$ , of 321 GHz. It also exhibits excellent reliability at a collector current density,  $J_c$ , of 5  $\text{mA}/\mu\text{m}^2$ .

## Impact

This HBT technology is promising for making highly reliable submicron InP/InGaAs HBTs. Now, we are planning to fabricate over-100-Gbit/s ICs with high reliability.

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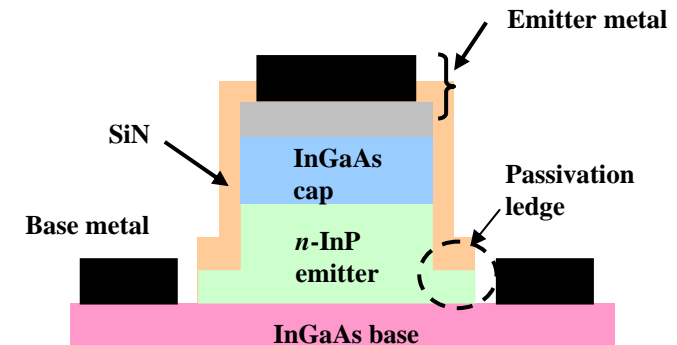


Fig. 1. Cross-sectional view of InP/InGaAs HBTs.

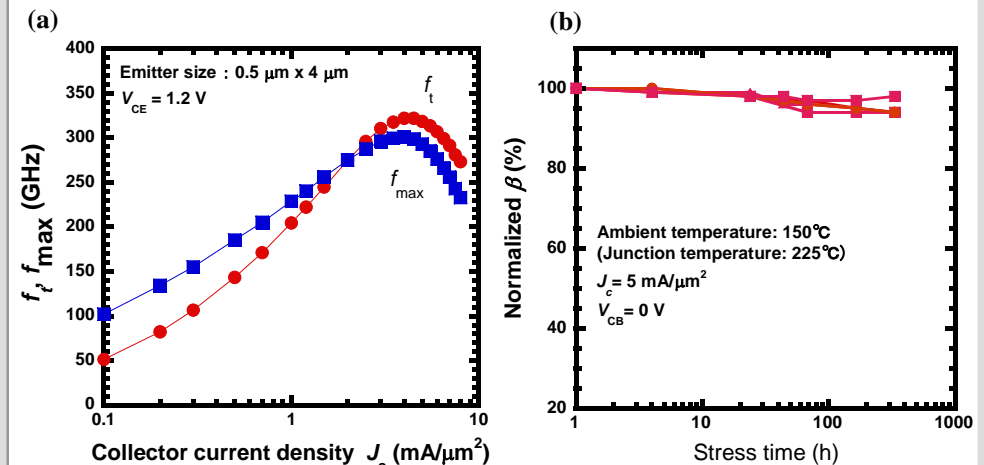


Fig. 2. (a) Current-gain cutoff frequency,  $f_t$  and maximum oscillation frequency,  $f_{\max}$  as a function of  $J_c$  and (b) change in the normalized  $\beta$  over stress time.